

**75% MATERIAL SAVINGS  
IN FOUNDATIONS BY USING  
3D PRINTING TECHNOLOGY**

**– ADDITIONAL BUSINESS LINE  
FOR PRECASTERS?**



# ABOUT PEIKKO GROUP

## PEIKKO'S WORLD

We serve our customers locally with customer engineering as well as flexible, fast deliveries.

Headquarters  
in Lahti, Finland

Certified manufacturing in  
**12 countries**

Sales teams in  
**33 countries**

Globally over  
**2 000 employees**

Turnover 2022  
**314 million**



# Concrete generates over 2.8 billion tons of CO<sub>2</sub> every year

"The most widely used man-made material on earth generates

**8% of global CO<sub>2</sub> emissions/year<sup>1</sup>**

1. World Economic Forum: [Link](#)



# Starting question

– do we need a new structure?

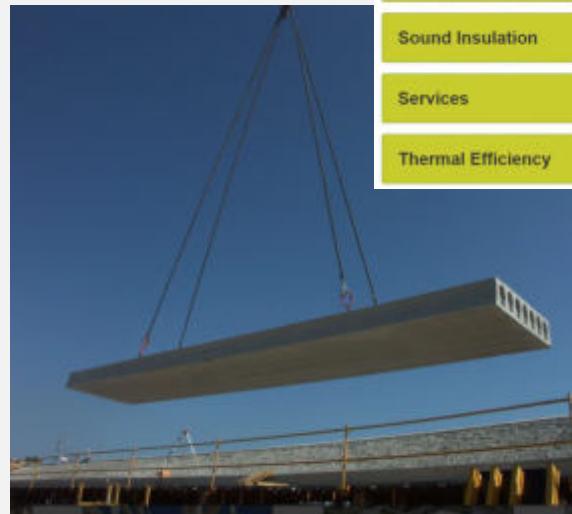
Could we use part or a whole existing structure?

Could we transfer frame components from an existing structure ?



# How could we optimize the structure to have less materials, with clever design & clever components?

## Case HOLLOWCORE



Speed of Erection

Lower Material Usage

Long Spans

Structural Efficiency

Sustainable

Quality

### Lightweight

Depending on the profile of the slab, hollowcore can be up to 50% or more in terms of void/solid ratio. This means that corresponding supports and elements within the structure can also be lighter in weight.

Diaphragm Action

Fire Resistance

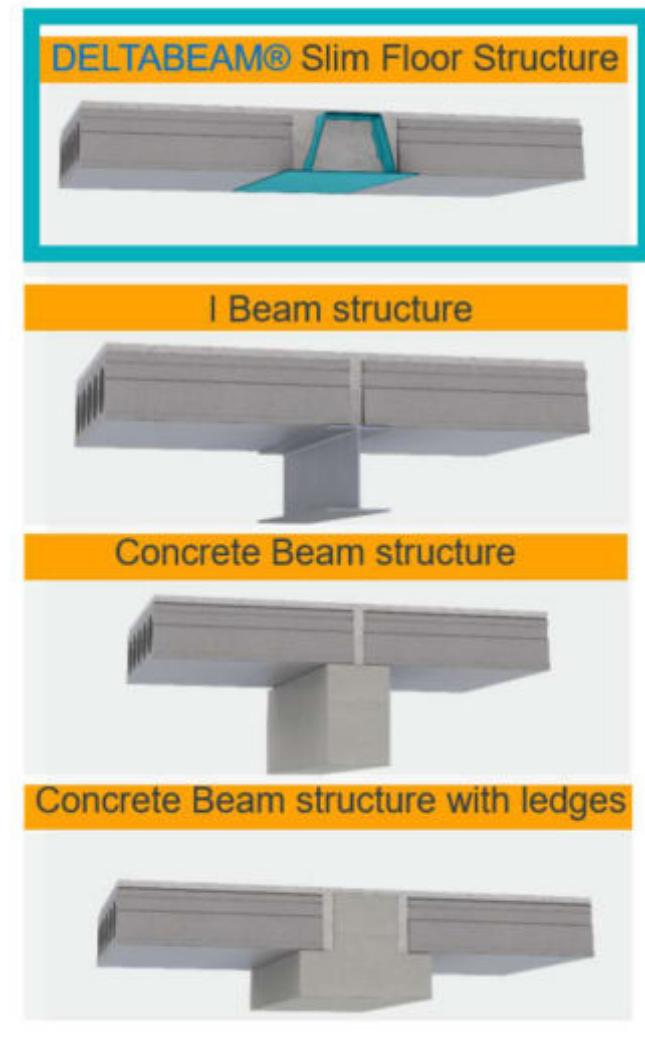
Sound Insulation

Services

Thermal Efficiency

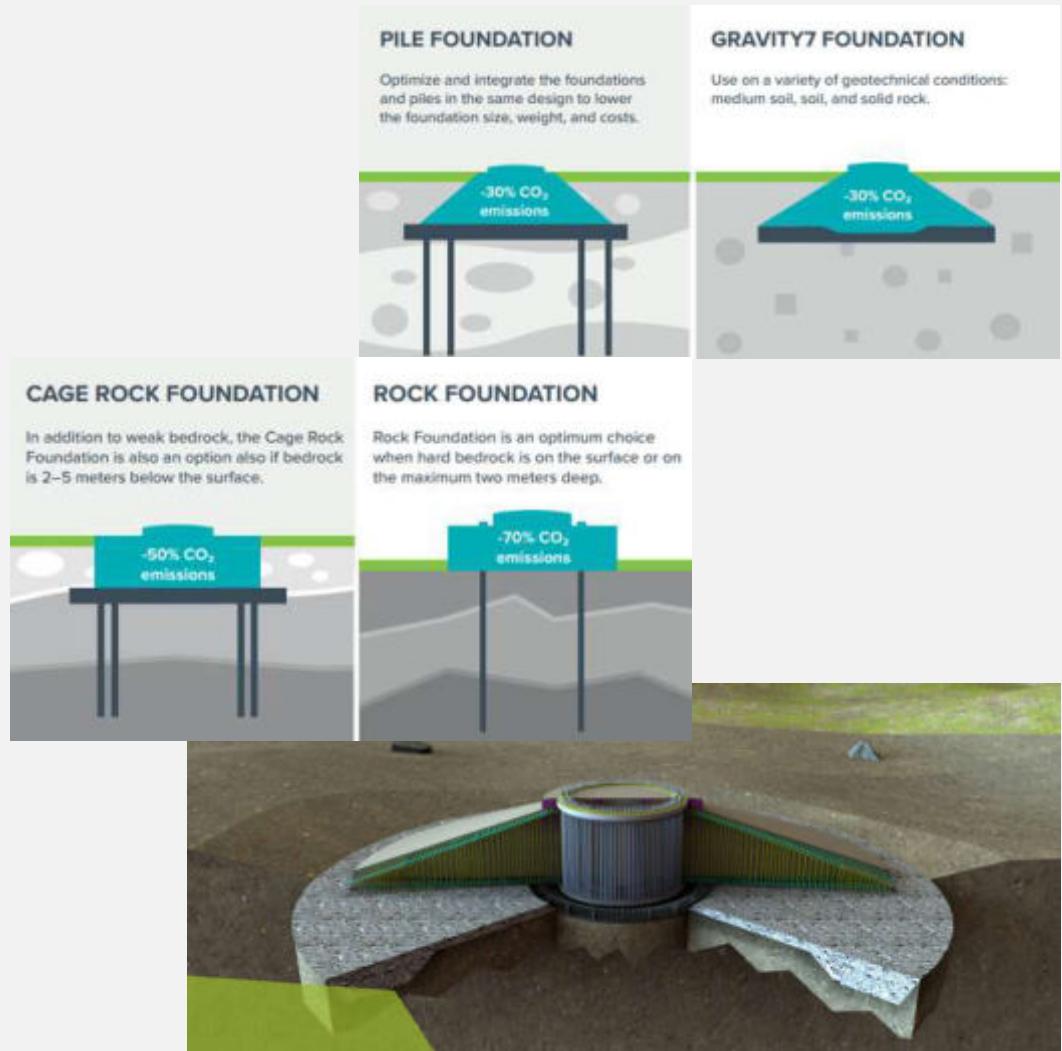
**How could we optimize the structure to have less materials, with clever design & clever components?**

**Case DELTABEAM®**



# How could we optimize the structure to have less materials, with clever design & clever components?

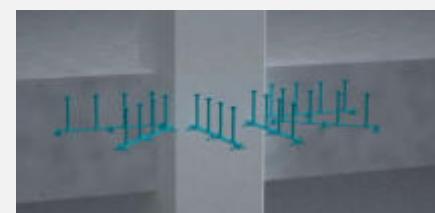
## Case Wind Turbine Foundations



**How could we optimize the structure to have less materials, with clever design & clever components?**



**Case PSB® Punching Shear**



# Ingredients of brightest solutions?

Innovativeness of structural design

Unconventional thinking of materials

Unconventional thinking of  
manufacturing technology

Off-site manufacturing

# ABOUT HYPERION ROBOTICS



Finnish technology company



25 team members, 14 different nationalities

Experts in engineering, construction, 3D printing, materials science and business.

# OUR NETWORK

## OUR CLIENTS AND COLLABORATORS



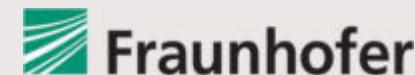
Metso:Outotec



**TECHINT**  
Engineering & Construction



**KUKA**



# LOW-CARBON AND EFFICIENT INFRASTRUCTURE ELEMENTS



# WE ARE DECARBONIZING CONSTRUCTION

Hyperion is on a mission to help our clients reach their ambitious net zero goals. At the core of what we do, we promote sustainability and circularity in all of our products and services.

Up to  
**75%**

**Less material**

By placing material where it is most needed, Hyperion is able to save up to 75% material whilst providing the same resistance. Steel reinforcement is equally reduced

**3X**  
Faster to  
deliver

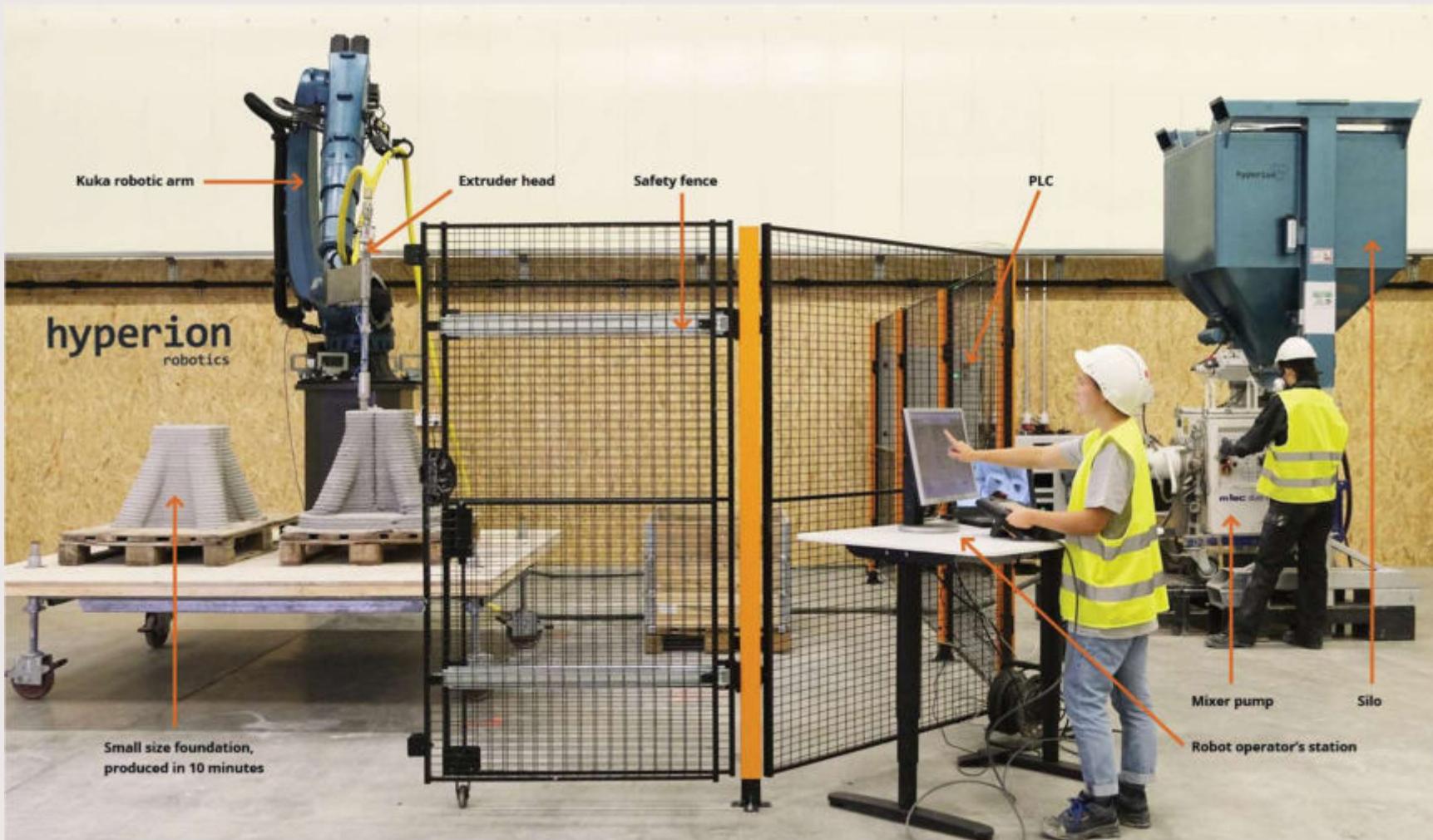
By integrating design and manufacturing with our automated process and eliminating the need for molds we produce structures much faster, reducing lead-times by more than 50%, offering a faster and competitive solution.

Up to  
**90%**

**Less CO2**

By combining design optimization, upcycling of industrial waste materials and logistics optimization we can follow a highly sustainable and circular construction process

# HYPERION PRODUCTION FACILITY AND MICRO-FACTORIES

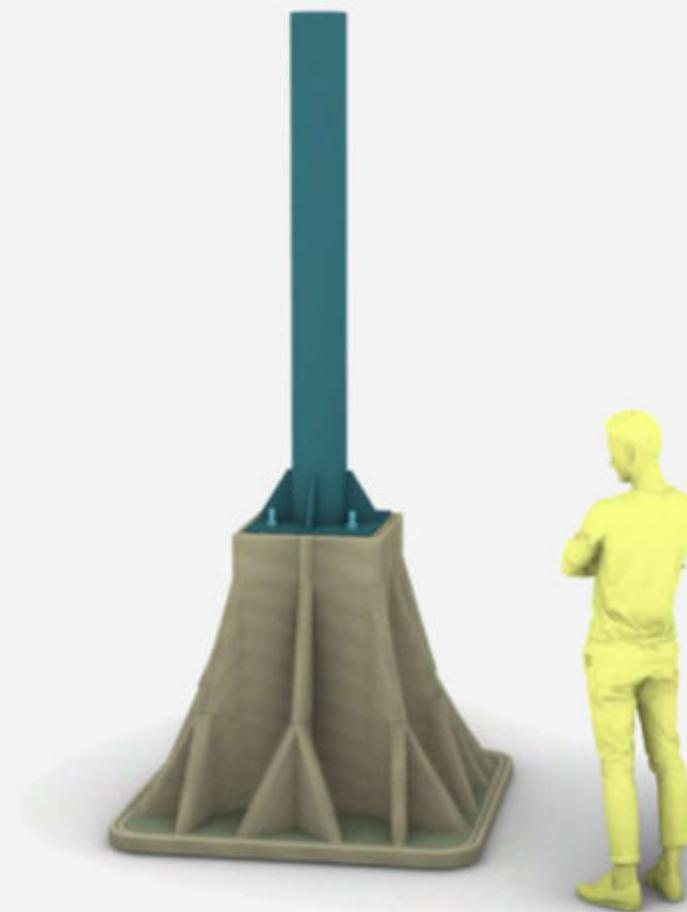




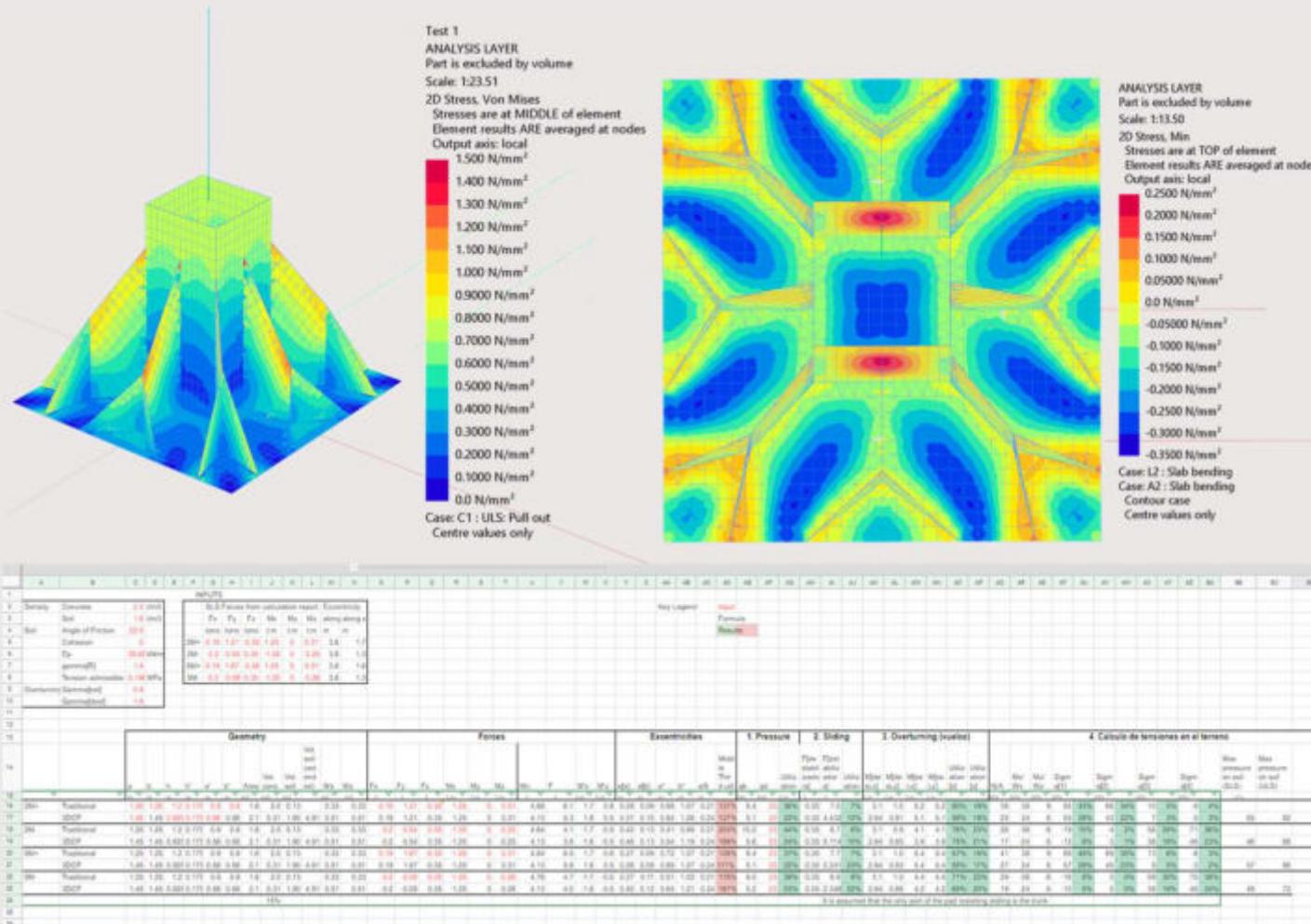
## LOW-CARBON FOUNDATION



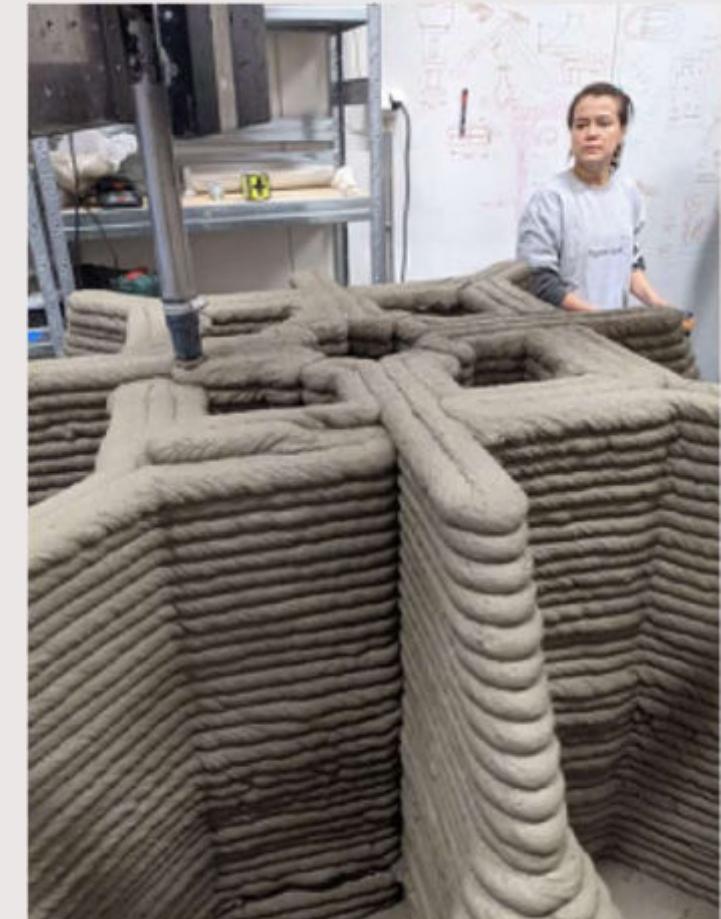
# OPTIMIZED PAD FOUNDATION



# DESIGN AND ENGINEERING



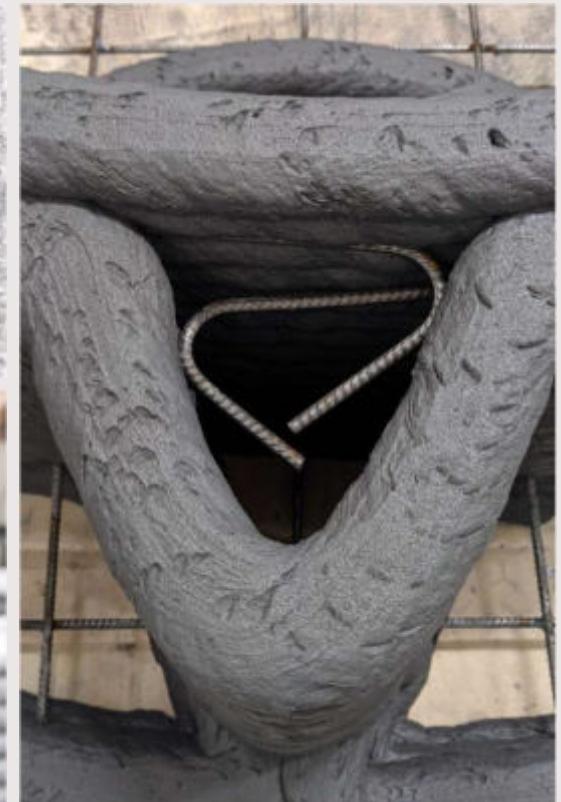
# 3D PRINTING MANUFACTURING



# DELIVERY TO SITE AND INSTALLATION



# CODE COMPLIANCE IS IN OUR DNA



# CHARACTERIZATION OF HYPERION 3D MORTAR

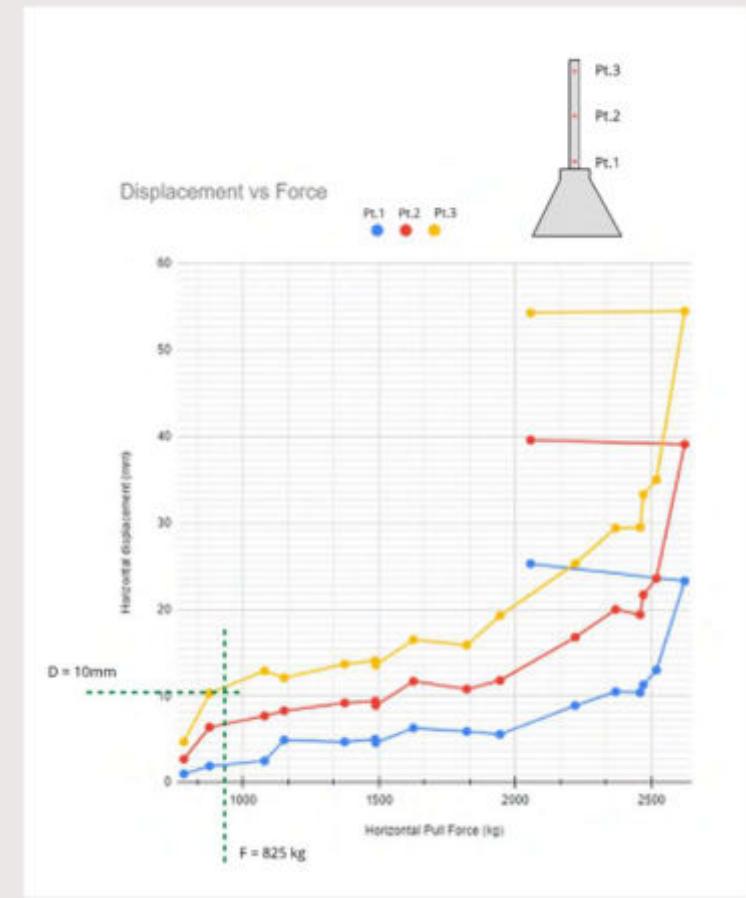


	Hyperion 3D mortar		Conventional concrete
Compressive strength (x)	49.9	MPa	40 to 45 MPa for C32/40 and C35/45 classes
Compressive strength (y)	53.4	MPa	
Compressive strength (z)	51.53	MPa	
Bending Tensile strength (y)	7.05	MPa	3 to 3.2 MPa for C32/40 and C35/45 classes
Bending Tensile strength (z)	5.64	MPa	
Density	2079	kg/m <sup>3</sup>	2400 kg/m <sup>3</sup>
Chloride penetration coefficient	$1.83 \times 10^{-12}$	m <sup>2</sup> /s	Based on fib Bulletin 34, this concrete is considered as a high quality material in subject to chloride exposure
Freeze Thaw	$M_{32} = 0.26$	kg/m <sup>2</sup>	XF3 with design life of 50 years

# CODE COMPLIANCE AND REGULATIONS

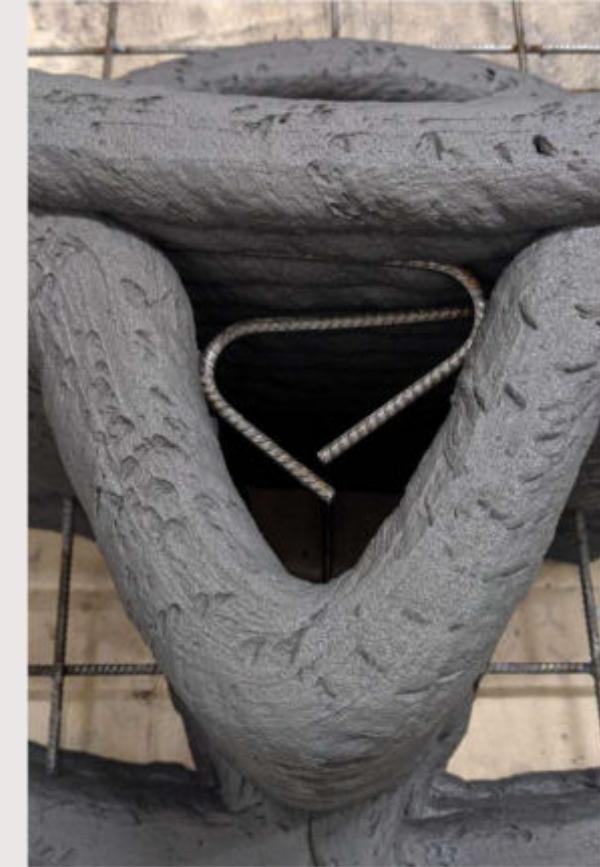
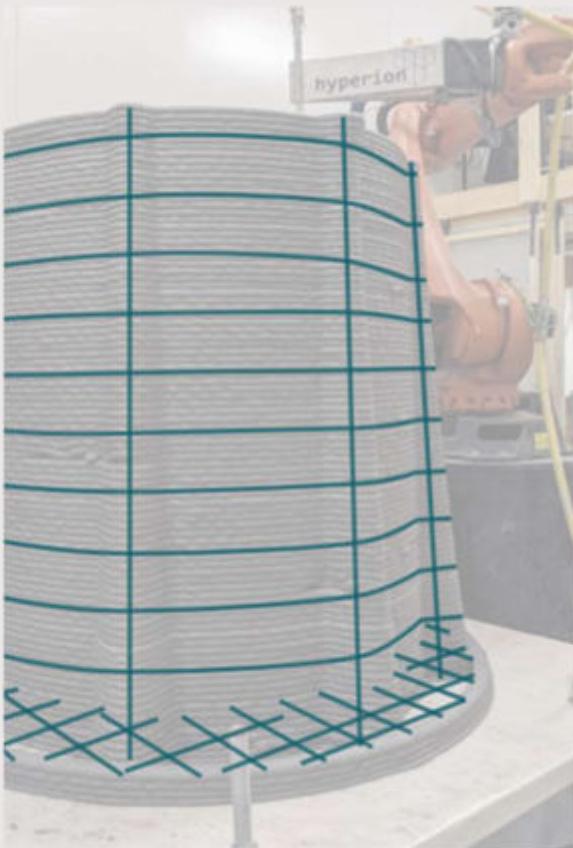


factor of safety of 3x



# WE BUILD REINFORCED CONCRETE STRUCTURES

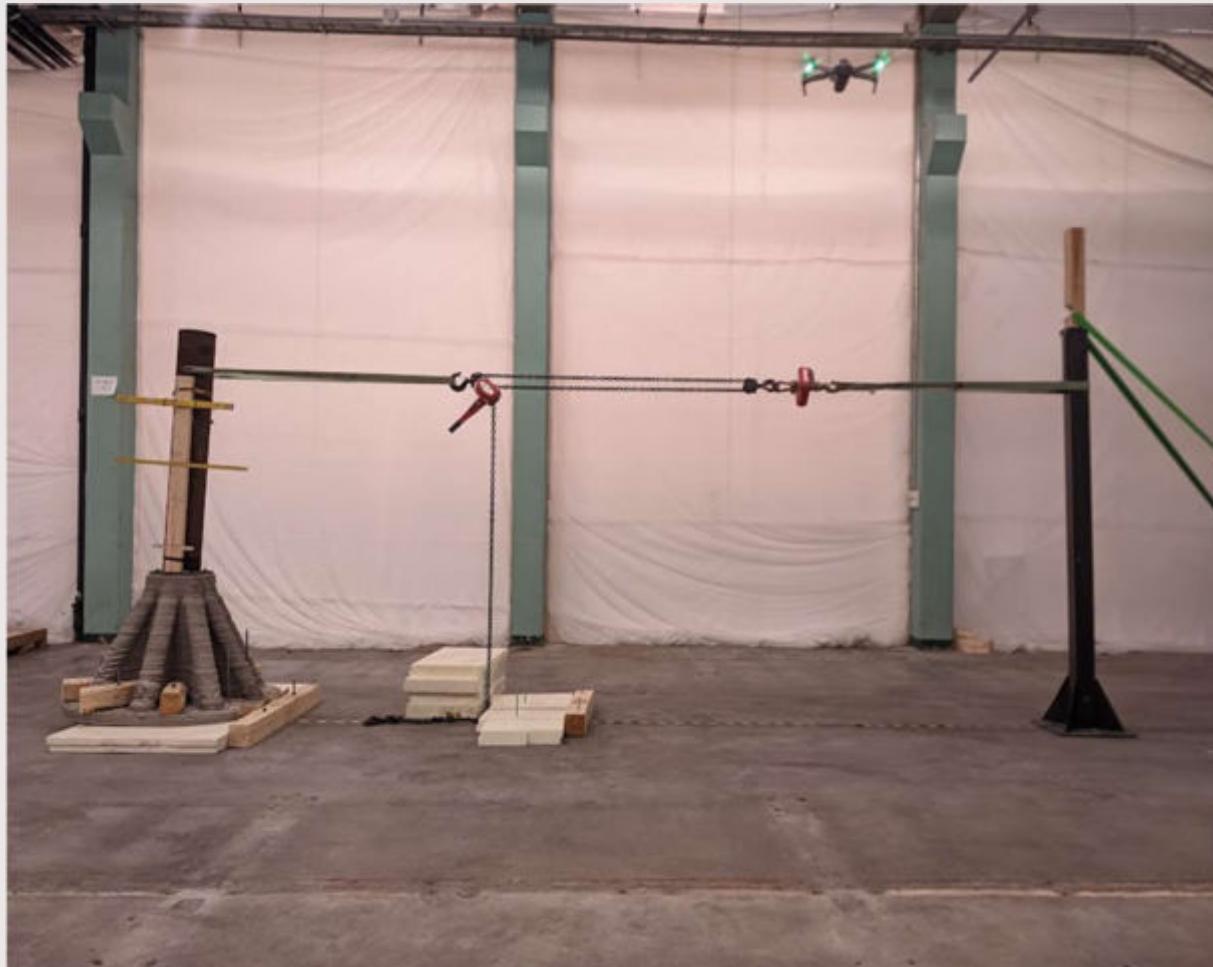
All our structures incorporate standard B500 grade reinforcement following the guidance of EN 1992-1.



## FURTHER DEVELOPMENTS



# FULL-SCALE TESTING



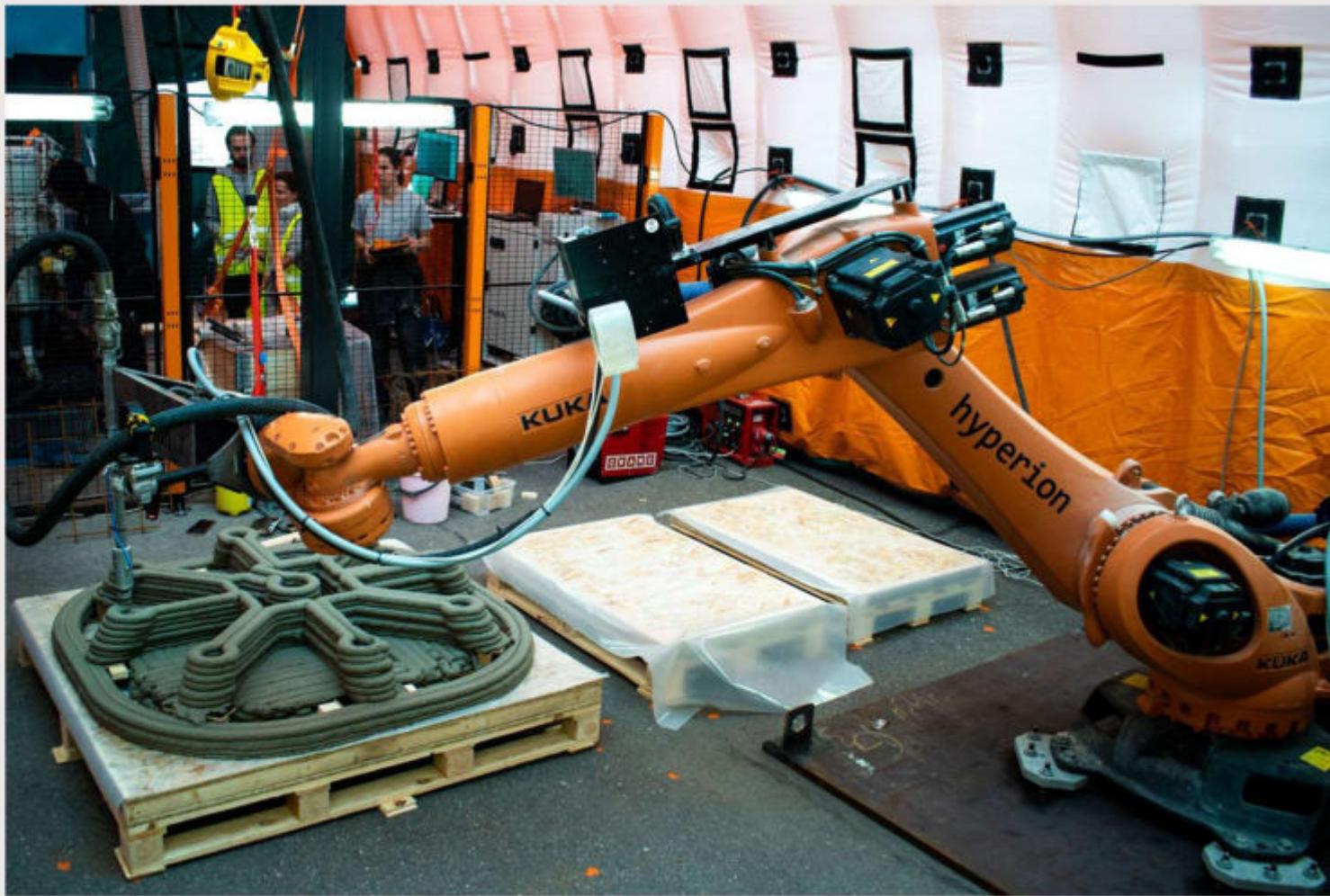
# FULL-SCALE TESTING



# DEPLOYMENT OF MICRO-FACTORY



# DEPLOYMENT OF MICRO-FACTORY



# DEPLOYMENT OF MICRO-FACTORY



# HYPERION CONSTRUCTION APPLICATIONS

Foundations are a great application due to the amount of materials we can save but we can also produce many more products!



Water tanks



Pad foundations



Trenches for underground systems



Artificial reefs and Marine Infrastructure

# HYPERION CONSTRUCTION APPLICATIONS

And many more.



Staircases



Inspection chambers



Retaining walls and noise  
barriers



Footbridges and beams

# LOW-CARBON MATERIAL POSSIBILITIES

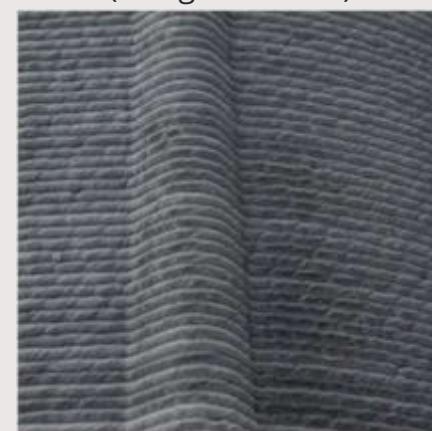
Hyperion's material catalogue of sustainable construction materials includes both cementitious and alkali activated concrete. All materials are tested using 3rd party accredited laboratory Eurofins.fi and material certificates can be provided upon request.

**Hyper-Cem**  
(105 kg eCO2/ton)



Cement-based mix

**Hyper-Geo**  
(15 kg eCO2/ton)



Cement-less alkali  
circular, activated  
mix

**Hyper-Carbon**  
(28 kg eCO2/ton)



Carbon based mix

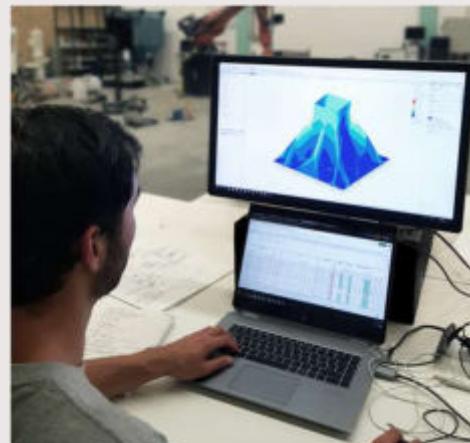
# CEMENT-FREE WATER TANK



# HOW DO WE WORK



1. Scope definition and planning



2. Design and engineering

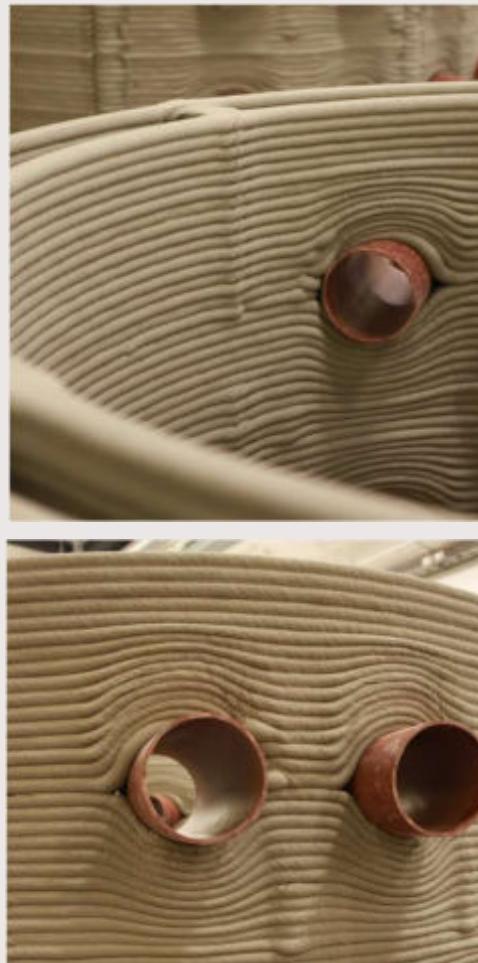
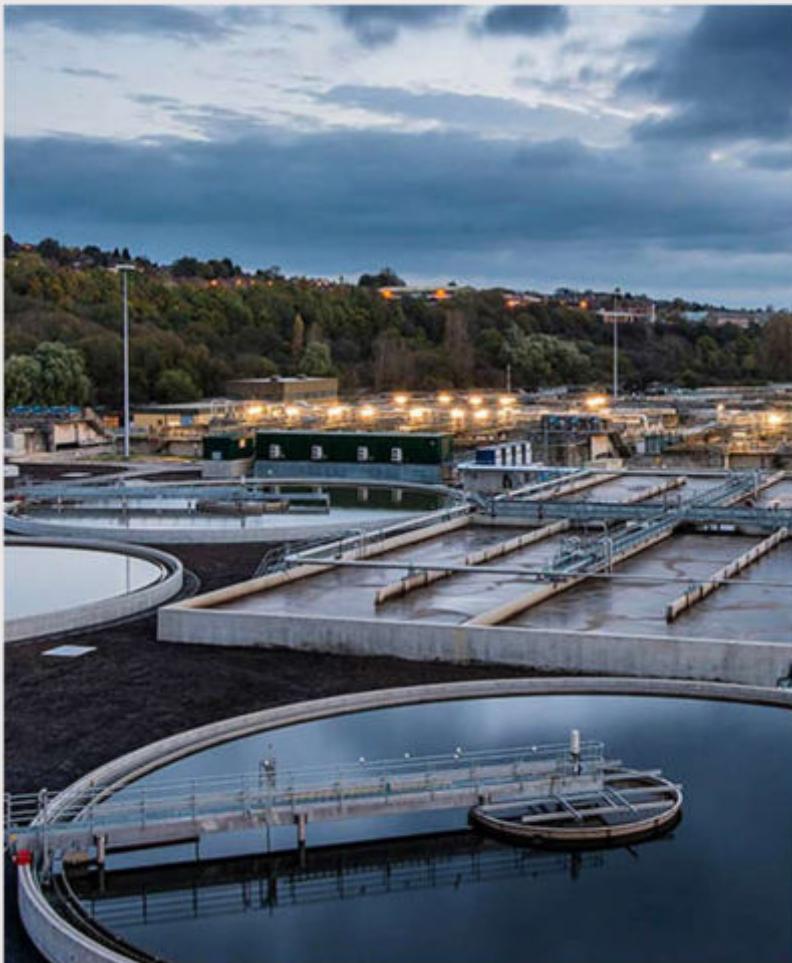


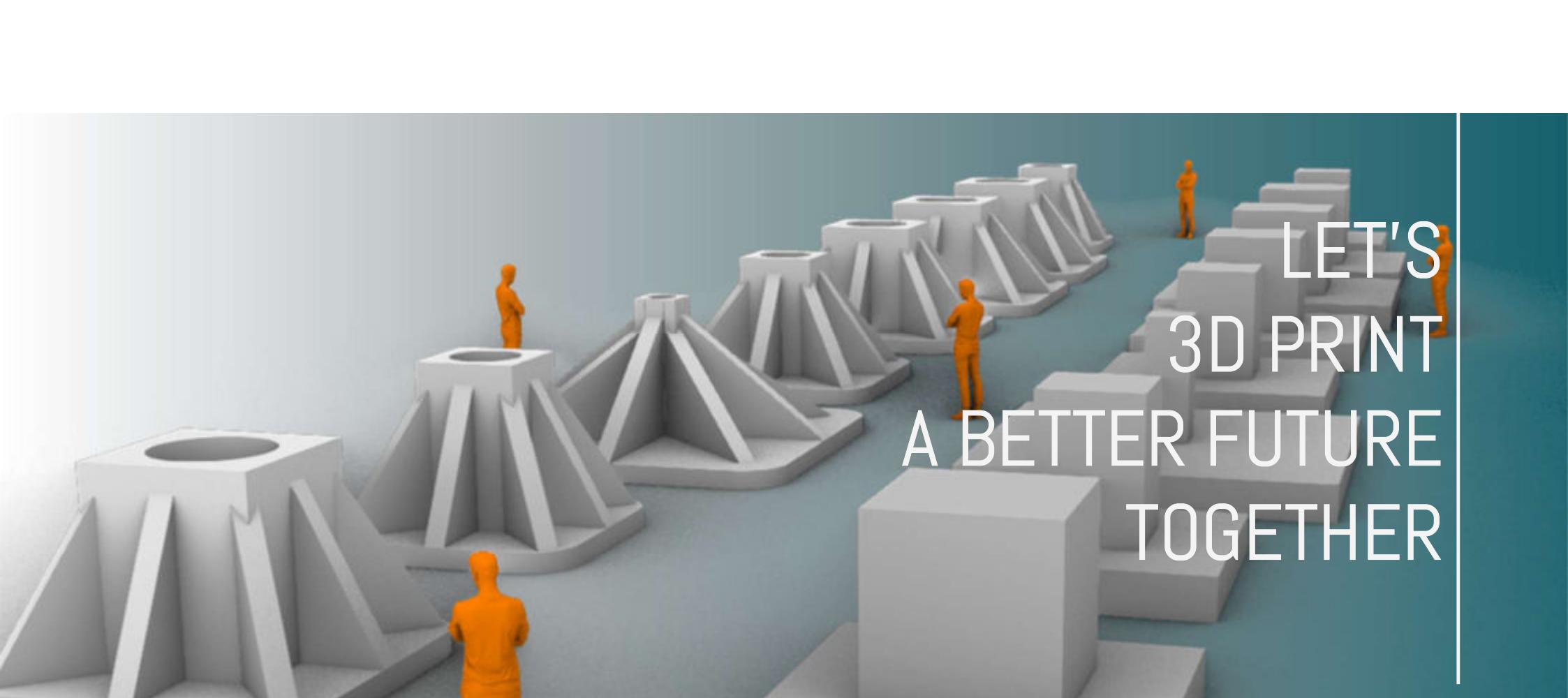
3. Onsite and offsite production



4. Delivery

# WATER INFRASTRUCTURE





LET'S  
3D PRINT  
A BETTER FUTURE  
TOGETHER

**Peikko Group Corporation**  
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**Hyperion Robotics**  
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